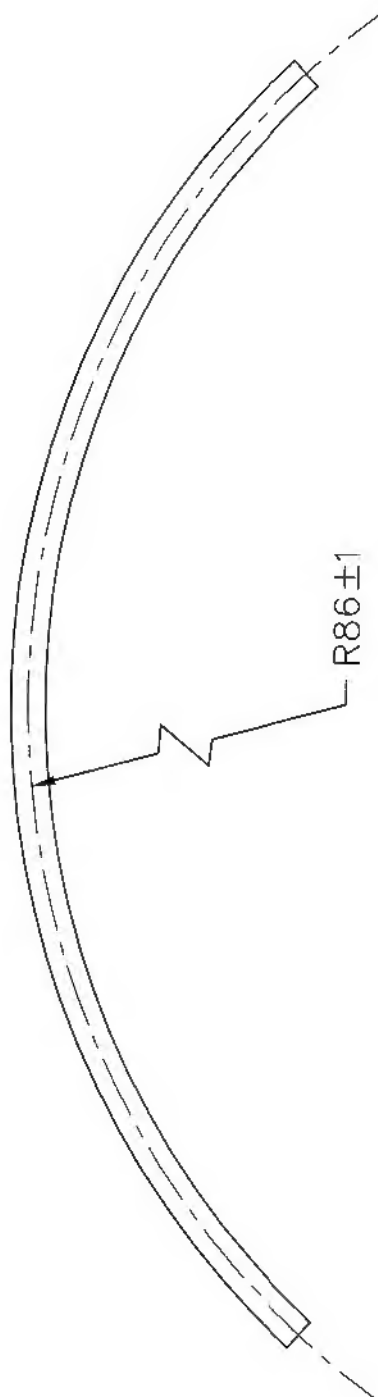




DESIGN <i>DM</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DM</i>	APPROVED <i>JA</i>	DRAWING NO. D2716	REV. A SHEET 1 OF 1
DATE 97:11:18		TITLE CROSSTUBE DOUBLER MATERIAL	SCALE NTS
A	97.11.18	NEW ISSUE	

RELEASED  
98/01/19 DS

SPECIFICATION CONTROL DRAWING



MATERIAL: 3.50 OD X 3.25 ID (0.125 WALL)  
6061-T6 ALUMINUM SEAMLESS TUBING  
MINIMUM ULTIMATE STRENGTH = 40,000 PSI

OVALITY: OD SHOULD BE  $3.50 \pm 0.050$  AFTER BENDING

NOTE: ALL DIMENSIONS ARE IN INCHES